



Owner: No.: Issued: Revision: Valid to: hark Solutions A/S D-24013-EN\_rev1 4-03-2024 9-04-2024 5-10-2027

# 3<sup>rd</sup> PARTY VERIFIED



VERIFIED ENVIRONMENTAL PRODUCT DECLARATION | ISO 14025 & EN 15804







#### **Owner of declaration**

Shark Solutions A/S Langebjerg 1, 4000 Roskilde VAT no. 35413472

# Programme

EPD Danmark www.epddanmark.dk

□ Industry EPD □ Product EPD

#### **Declared product(s)** SharkDispersionSR2<sup>™</sup>.

Number of declared datasets/product variations: 1

# Production site

Shark Solutions BVBA, Fabriekstraat 145 A 3900 Pelt BE-Belgium

#### Product use

Ingredient. An example of a typical use is as a binder in carpets or paint.

**Declared/ functional unit** 1 kg

Year of data 2020

#### EPD version

Version 2. Corrected errors in LCA results for modules A2 and A3



# **Kepddanmark**

**Issued:** 04-03-2024

**Valid to:** 26-10-2027

Basis of calculation

This EPD is developed in accordance with the European standard EN 15804+A2.

#### Comparability

EPDs of construction products may not be comparable if they do not comply with the requirements in EN 15804. EPD data may not be comparable if the datasets used are not developed in accordance with EN 15804 and if the background systems are not based on the same database.

#### Validity

This EPD has been verified in accordance with ISO 14025 and is valid for 5 years from the date of issue.

#### Use

The intended use of an EPD is to communicate scientifically based environmental information for construction products, for the purpose of assessing the environmental performance of buildings.

#### EPD type

□Cradle-to-gate with modules C1-C4 and D □Cradle-to-gate with options, modules C1-C4 and D □Cradle-to-grave and module D ⊠Cradle-to-gate □Cradle-to-gate with options

CEN standard EN 15804 serves as the core PCR

Independent verification of the declaration and data, according to EN ISO 14025

⊠ external

□ internal

Third party verifier:

np

Guangli Du

enter

Martha Katrine Sørensen EPD Danmark

Life	Life cycle stages and modules (MND = module not declared)															
	Produc	t		Construction Use End of life			Use					of life		Beyond the system boundary		
Raw material supply	Transport	Manufacturing	Transport	Installation process	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Re-use, recovery and recycling potential
A1	A2	A3	A4	A5	B1	B2 B3 B4 B5 B6 B7 C1 C2 C3 C4		D								
X	X	X	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND





# Product information

#### **Product description**

The main product components are shown in the table below.

Material	Weight-% of declared product
rPVB*	40-50
Water	50-55
Additives	<7

\* Recycled polyvinyl butyral

#### Representativity

This declaration, including data collection and the modeled foreground system including results, represents the production of dispersion SR2 from the production site located in Belgium. Product specific data are based on average values collected in the period 2020. Background data are based on GaBi database version 2022.1 and are less than 10 years old. Generally, the used background datasets are of high quality, and the majority of the datasets are only a couple of years old.

**Hazardous substances** 

SharkDispersionSR2<sup>™</sup> does not contain substances listed on the "Candidate List of Substances of Very High Concern for authorisation"

(http://echa.europa.eu/candidate-list-table)

## **Essential characteristics**

The product is recycled PVB, rPVB, as waterborne dispersion to act and replace binders in several industrial applications. Essential characteristics are defined for the final products, in which the rPVB ingredient is incorporated. This intermediate rPVB ingredient is thus not covered by a specific technical specification or a defined declaration of performance.

Diverse technical information about the intermediate product can be obtained by contacting the manufacturer or on the manufacturers website:

https://shark-solutions.com/

**Reference Service Life (RSL)** 

No RSL is declared. This EPD does not include the use stage.

**Picture of product(s)** 







# LCA background

#### **Declared unit**

The LCI and LCIA results in this EPD relates to 1 kg dispersion product.

Name	Value	Unit
Declared unit	1	Kg
Density	1.03	kg/L
Conversion factor to 1 kg.	1	-

## **Functional unit**

#### Not defined

## PCR

This EPD is developed according to the core rules for the product category of construction products in EN 15804.

**Guarantee of Origin – certificates** 

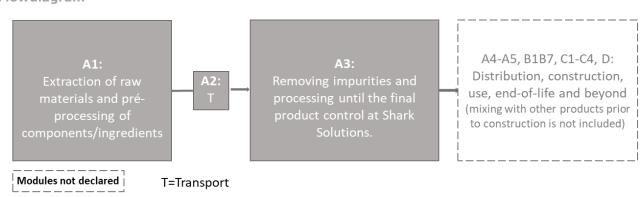
## Flowdiagram

Foreground system:

This EPD calculates the use of electricity based on national grid mix even though the product is produced using electricity covered by GO in production. Remaining energy processes are also modelled using national grid mix.

## Background system:

Upstream and downstream processes are modelled using the electricity sources, which the applied datasets are based on. This information is rarely specified in the background documentation of the Sphera and eco-invent datasets. However, it is typically based on national electricity grid mix.







#### System boundary

This EPD is based on a cradle-to-gate LCA, in which 100 weight-% has been accounted for.

The general rules for the exclusion of inputs and outputs follows the requirements in EN 15804, 6.3.5, where the total of neglected input flows per module shall be a maximum of 5 % of energy usage and mass and 1 % of energy usage and mass for unit processes.

## Product stage (A1-A3) includes:

- A1 Extraction and processing of raw materials
- A2 Transport to the production site
- A3 Manufacturing processes

The product stage comprises the acquisition of all raw materials, products and energy, transport to the production site, packaging and waste processing up to the "end-of-waste" state or final disposal. The LCA results are not declared in aggregated form for the product stage, which means, that the sub-modules A1, A2 and A3 are declared separately for the sake of transparency. No allocations of relevance were carried out.

At Shark Solution's production site the rPVB is processed and impurities are removed by applying Shark Solutions patented technology consisting of a series of processing steps designed specifically for rPVB recycling. Finally additives are added, a final quality control is performed and the final product is distributed in drums, IPC or full tank loads.





# LCA results

	ENVIRONMENTAL IMPACTS PER KG											
Parameter	Unit	A1	A2	A3	A4	A5	B1-B7	C1	C2	C3	C4	D
GWP-total	[kg CO <sub>2</sub> eq.]	2,19E-01	6,36E-03	3,21E-01	ND	ND	ND	ND	ND	ND	ND	ND
GWP-fossil	eq.]	1,24E-01	6,32E-03	3,20E-01	ND	ND	ND	ND	ND	ND	ND	ND
GWP- biogenic	[kg CO <sub>2</sub> eq.]	-5,90E-03	-8,04E-06	1,12E-03	ND	ND	ND	ND	ND	ND	ND	ND
GWP-luluc	eq.j	1,01E-01	5,16E-05	6,98E-04	ND	ND	ND	ND	ND	ND	ND	ND
ODP	[kg CFC 11 eq.]	5,40E-09	8,05E-19	4,53E-15	ND	ND	ND	ND	ND	ND	ND	ND
AP	[mol H⁺ eq.]	4,21E-04	2,03E-05	6,16E-04	ND	ND	ND	ND	ND	ND	ND	ND
EP- freshwater	[kg P eq.]	2,03E-05	1,87E-08	1,89E-06	ND	ND	ND	ND	ND	ND	ND	ND
EP-marine	[kg N eq.]	3,67E-04	9,37E-06	2,54E-04	ND	ND	ND	ND	ND	ND	ND	ND
EP- terrestrial	[mol N eq.]	1,18E-03	1,05E-04	2,77E-03	ND	ND	ND	ND	ND	ND	ND	ND
POCP	[kg NMVOC eq.]	3,33E-04	1,83E-05	6,01E-04	ND	ND	ND	ND	ND	ND	ND	ND
ADPm <sup>1</sup>	[kg Sb eq.]	8,35E-07	4,80E-10	6,13E-08	ND	ND	ND	ND	ND	ND	ND	ND
ADPf <sup>1</sup>	[MJ]	2,19E+00	8,39E-02	6,31E+00	ND	ND	ND	ND	ND	ND	ND	ND
WDP <sup>1</sup>	[m <sup>3</sup> world eq. deprived]	3,37E-02	5,48E-05	4,43E-02	ND	ND	ND	ND	ND	ND	ND	ND
Caption	GWP-total = Globale Warming Potential - total; GWP-fossil = Global Warming Potential - fossil fuels; GWP-biogenic = Global Warming Potential - biogenic; GWP-luluc = Global Warming Potential - land use and land use change; ODP = Ozone Depletion; AP = Acidifcation; EP-freshwater = Eutrophication – aquatic freshwater; EP-marine = Eutrophication – aquatic marine; EP-terrestrial = Eutrophication – terrestrial; POCP = Photochemical zone formation; ADPm = Abiotic Depletion Potential – minerals and metals; ADPf = Abiotic Depletion Potential – fossil fuels; WDP = water use The numbers are declared in scientific notation, fx 1,95E+02. This number can also be written as: 1,95*10 <sup>2</sup> or 195, while 1,12E-11 is the same as											
Disclaimer	<sup>1</sup> The res	sults of this er	vironmental	indicator shall l	1,12* be used with ca				ults are high	or as there i	s limited exp	erienced with

	ADDITIONAL ENVIRONMENTAL IMPACTS PER KG													
Parameter	Unit	A1	A2	A3	A4	A5	B1-B7	C1	C2	C3	C4	D		
PM	[Disease incidence]	9,52E-09	1,10E-10	3,91E-09	ND	ND	ND	ND	ND	ND	ND	ND		
IRP <sup>2</sup>	[kBq U235 eq.]	1,42E-02	1,46E-05	5,76E-02	ND	ND	ND	ND	ND	ND	ND	ND		
ETP-fw <sup>1</sup>	[CTUe]	3,87E+00	6,06E-02	3,04E+00	ND	ND	ND	ND	ND	ND	ND	ND		
HTP-c <sup>1</sup>	[CTUh]	1,43E-10	1,22E-12	7,15E-11	ND	ND	ND	ND	ND	ND	ND	ND		
HTP-nc <sup>1</sup>	[CTUh]	4,65E-09	7,20E-11	3,58E-09	ND	ND	ND	ND	ND	ND	ND	ND		
SQP <sup>1</sup>	-	6,27E+00	2,88E-02	1,37E+00	ND	ND	ND	ND	ND	ND	ND	ND		
	PM = Particulate Matter emissions; IRP = lonizing radiation – human health; ETP-fw = Eco toxicity – freshwater; HTP-c = Human toxicity – cancer effects; HTP-nc = Human toxicity – non cancer effects; SQP = Soil Quality (dimensionless)													
Caption	The numbers are declared in scientific notation, fx 1,95E+02. This number can also be written as: 1,95*10 <sup>2</sup> or 195, while 1,12E-11 is the same as 1,12*10 <sup>11</sup> or 0,000000000112.													
		<sup>1</sup> The results of this environmental indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator.												
Disclaimers	<sup>2</sup> This imp effects	due to possil	ole nuclear a	with the eventu ccidents, occup he soil, from ra	pational expos	ure nor due t	o radioactive	e waste disp	osal in unde	rground faci	lities. Potenti	s not consider al ionizing		





	RESOURCE USE PER KG											
Parameter	Unit	A1	A2	A3	A4	A5	B1-B7	C1	C2	C3	C4	D
PERE	[MJ]	1,31E+00	4,68E-03	1,07E+00	ND	ND	ND	ND	ND	ND	ND	ND
PERM	[MJ]	1,69E-01	0,00E+00	0,00E+00	ND	ND	ND	ND	ND	ND	ND	ND
PERT	[MJ]	1,48E+00	4,68E-03	1,07E+00	ND	ND	ND	ND	ND	ND	ND	ND
PENRE	[MJ]	2,19E+00	8,40E-02	6,31E+00	ND	ND	ND	ND	ND	ND	ND	ND
PENRM	[MJ]	0,00E+00	0,00E+00	0,00E+00	ND	ND	ND	ND	ND	ND	ND	ND
PENRT	[MJ]	2,34E+00	8,40E-02	6,31E+00	ND	ND	ND	ND	ND	ND	ND	ND
SM	[kg]	5,26E-01	0,00E+00	0,00E+00	ND	ND	ND	ND	ND	ND	ND	ND
RSF	[MJ]	-1,46E-11	0,00E+00	0,00E+00	ND	ND	ND	ND	ND	ND	ND	ND
NRSF	[MJ]	-2,14E-10	0,00E+00	0,00E+00	ND	ND	ND	ND	ND	ND	ND	ND
FW	[m <sup>3</sup> ]	1,01E-03	5,36E-06	1,92E-03	ND	ND	ND	ND	ND	ND	ND	ND
Caption	PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PENR = Use of non renewable primary energy resources; PENRE = Use of non renewable primary energy resources used as raw materials; PENRT = Total use of non renewable primary energy resources; SM = Use of non renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non renewable seconda											

	WASTE CATEGORIES AND OUTPUT FLOWS PER KG											
Parameter	Unit	A1	A2	A3	A4	A5	B1-B7	C1	C2	C3	C4	D
HWD	[kg]	1,64E-05	4,23E-12	1,25E-09	ND	ND	ND	ND	ND	ND	ND	ND
NHWD	[kg]	3,84E-03	1,25E-05	1,08E-01	ND	ND	ND	ND	ND	ND	ND	ND
RWD	[kg]	2,31E-05	1,02E-07	6,46E-04	ND	ND	ND	ND	ND	ND	ND	ND
CRU	[kg]	0,00E+00	0,00E+00	0,00E+00	ND	ND	ND	ND	ND	ND	ND	ND
MFR	[kg]	0,00E+00	0,00E+00	0,00E+00	ND	ND	ND	ND	ND	ND	ND	ND
MER	[kg]	0,00E+00	0,00E+00	0,00E+00	ND	ND	ND	ND	ND	ND	ND	ND
EEE	[MJ]	0,00E+00	0,00E+00	0,00E+00	ND	ND	ND	ND	ND	ND	ND	ND
EET	[MJ]	0,00E+00	0,00E+00	0,00E+00	ND	ND	ND	ND	ND	ND	ND	ND
Caption		= Hazardous v IFR = Materia										
Caption	The nu	mbers are decl	lared in scientif	ic notation, fx 1		number car or 0,00000		ten as: 1,95	*10 <sup>2</sup> or 195,	while 1,12E	11 is the sa	me as 1,12*10 <sup>-</sup>

	BIOGENIC CARBON CONTENT PER KG								
Parameter	Unit	At the factory gate							
Biogenic carbon content in product	[kg C]	0							
Biogenic carbon centent in accompanying packagaing	[kg C]	0							
Note	Note 1 kg biogenic carbon is equivalent to 44/12 kg of CO <sub>2</sub>								





# Additional information

## **LCA interpretation**

The production and packaging in module A3 are the most important activities in the product stage. In practice, different packaging solutions are used for the products and the LCA calculations were therefore based on the packaging solution with the highest environmental impact, which was from the use of drums. Transportation of raw materials in module A2 is less important. The primary raw material, rPVB, does not contribute significantly because it is a secondary material.

#### **Technical information on scenarios**

There are no scenarios for modules beyond the product stage because this EPD is cradle-to-gate.





#### **Indoor air**

The EPD does not give information on release of dangerous substances to indoor air because the horizontal standards on measurement of release of regulated dangerous substances from construction products using harmonised test methods according to the provisions of the respective technical committees for European product standards are not available.

#### Soil and water

The EPD does not give information on release of dangerous substances to soil and water because the horizontal standards on measurement of release of regulated dangerous substances from construction products using harmonised test methods according to the provisions of the respective technical committees for European product standards are not available.





# References

Publisher	www.epddanmark.dk
Programme operator	Danish Technological Institute Buildings & Environment Gregersensvej DK-2630 Taastrup www.teknologisk.dk
LCA-practitioner	FORCE Technology Applied Environmental Assessment Park Allé 345 DK-2605 Brøndby https://forcetechnology.com/da
LCA software /background data	GaBi ts incl. database version 2022.1 + Ecoinvent 3.8
3 <sup>rd</sup> party verifier	Guangli Du Aalborg University, Denmark

## General programme instructions

General Programme Instructions, version 2.0, spring 2020 www.epddanmark.dk

# EN 15804

DS/EN 15804 + A2:2019 - "Sustainability of construction works – Environmental product declarations – Core rules for the product category of construction products"

# EN 15942

DS/EN 15942:2011 – " Sustainability of construction works – Environmental product declarations – Communication format business-to-business"

# ISO 14025

DS/EN ISO 14025:2010 – " Environmental labels and declarations – Type III environmental declarations – Principles and procedures"

## ISO 14040





DS/EN ISO 14040:2008 – " Environmental management – Life cycle assessment – Principles and framework"

# ISO 14044

DS/EN ISO 14044:2008 – " Environmental management – Life cycle assessment – Requirements and guidelines"